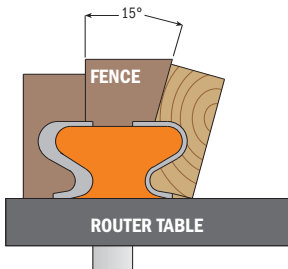
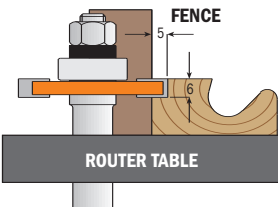


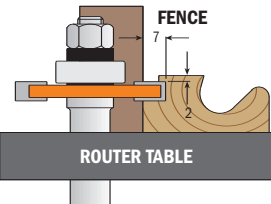
**For our example we used - CMT Finger Pull bit (item 855.601.11),
CMT Slot Cutter (item 822.360.11), 40mm hardwood stock**



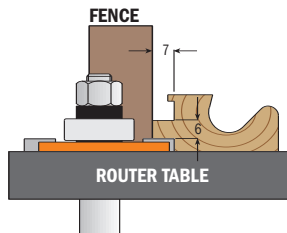
STEP 1: assemble the CMT Finger Pull Bit to your router table and set up the fence at 15° to the bit, as illustrated above. Mill the stock using push blocks, being careful not to over-feed. Always use caution when removing large quantities of stock as in this cut.



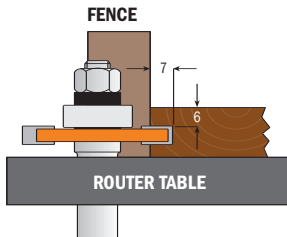
STEP 2: assemble the 6mm CMT Slot Cutter to the router table and line up the bit to the top face of the milled handle pull piece. Adjust the fence to make a 5mm depth groove as in the illustration. This is the initial cut in the lip that will be visible on the face of the door.



STEP 3: lower the bit 2mm and adjust the fence to make a groove 7mm deep. This forms the lip that overlaps the cut edge of the front face of the door, making the hand pull joint secure and more attractive.



STEP 4: keeping the fence in the 7mm position, lower the bit to groove a 6mm tongue, as shown.



STEP 5: to rout the groove for the tongue in the edge of the door, keep the fence in the 7mm position. Adjust the slot cutter 6mm down from the front face of the door and groove as shown in the illustration.

